

ねじ用限界ゲージ在庫表
Stock List of Parallel Thread Gauges

ねじプラグ・ねじリング共通

Universality of thread plug and thread ring

●...従来JIS 2級

●...Conventional JIS class 2

●...ISO導入JIS 6H・6g相当

●...ISO-based JIS class 6H・6g

呼び径 Nominal Diameter	ピッチ Pitch																							
	0.2	0.25	0.3	0.35	0.4	0.45	0.5	0.6	0.7	0.75	0.8	0.9	1	1.25	1.5	1.75	2	2.5	3	3.5	4	4.5	5	
M 1	●●																							
M 1.2	●●																							
M 1.4			●●																					
M 1.6				●●																				
M 1.7				●●																				
M 1.8				●●																				
M 2	●●				●●																			
M 2.2	●●					●●																		
M 2.3					●●																			
M 2.5					●●	●●																		
M 2.6					●●	●●																		
M 3				●●			●●																	
M 3.5				●●				●●																
M 4						●●	●●		●●															
M 4.5						●●				●●														
M 5						●●	●●				●●													
M 5.5						●●																		
M 6						●●				●●	●●		●●	●●										
M 7						●●				●●	●●		●●	●●										
M 8						●●				●●	●●		●●	●●	●●									
M 9						●●				●●	●●		●●	●●	●●									
M 10						●●				●●	●●		●●	●●	●●	●●								
M 11						●●				●●			●●	●●	●●	●●								
M 12						●●				●●	●●		●●	●●	●●	●●	●●							
M 13						●●				●●			●●	●●	●●	●●	●●							
M 14						●●				●●	●●		●●	●●	●●	●●	●●	●●						
M 15						●●				●●	●●		●●	●●	●●	●●	●●	●●						
M 16						●●				●●	●●		●●	●●	●●	●●	●●	●●						
M 17						●●				●●	●●		●●	●●	●●	●●	●●	●●						
M 18						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●					
M 20						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●					
M 22						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●					
M 24						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●				
M 25						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●				
M 26						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●				
M 27						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●				
M 28						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●				
M 30						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 32						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 33						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 34						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 35						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 36						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 38						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 39						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 40						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 42						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 45						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 48						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 50						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 52						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 55						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 56						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 58						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 60						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 62						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 64						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 65						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 68						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 70						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 75						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 80						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 85						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 90						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 95						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			
M 100						●●				●●	●●		●●	●●	●●	●●	●●	●●	●●	●●	●●			

ユニファイねじ用限界ゲージ在庫表
Stock List of Unifide Limit Thread Gauges

サイズ Size	プラグ Plug		リング Ring	
	GPIP2B	GPWP2B	GRIR2A	GRWR2A
No.2 -64 UNF	●	●	●	●
No.2 -56 UNC	●	●	●	●
No.3 -56 UNF	●	●	●	●
No.3 -48 UNC	●	●	●	●
No.4 -48 UNF	●	●	●	●
No.4 -40 UNC	●	●	●	●
No.5 -44 UNF	●	●	●	●
No.5 -40 UNC	●	●	●	●
No.6 -40 UNF	●	●	●	●
No.6 -32 UNC	●	●	●	●
No.8 -36 UNF	●	●	●	●
No.8 -32 UNC	●	●	●	●
No.10 -32 UNF	●	●	●	●
No.10 -24 UNC	●	●	●	●
1/4 -28 UNF	●	●	●	●
1/4 -20 UNC	●	●	●	●
5/16 -24 UNF	●	●	●	●
5/16 -18 UNC	●	●	●	●
3/8 -24 UNF	●	●	●	●
3/8 -16 UNC	●	●	●	●
7/16 -20 UNF	●	●	●	●
7/16 -14 UNC	●	●	●	●
1/2 -20 UNF	●	●	●	●
1/2 -13 UNC	●	●	●	●
9/16 -18 UNF	●	●	●	●
9/16 -12 UNC	●	●	●	●
5/8 -18 UNF	●	●	●	●
5/8 -11 UNC	●	●	●	●
3/4 -16 UNF	●	●	●	●
3/4 -10 UNC	●	●	●	●
7/8 -14 UNF	●	●	●	●
7/8 -9 UNC	●	●	●	●
1 -12 UNF	●	●	●	●
1 -8 UNC	●	●	●	●

管用平行ねじゲージ在庫表
Stock List of Parallel Pipe Limit Thread Gauges

G サイズ Size	プラグ Plug		リング Ring	
	GPNP	GRNR-A	GRNR-B	
G 1/16 -28	●			●
G 1/8 -28	●			●
G 1/4 -19	●			●
G 3/8 -19	●			●
G 1/2 -14	●			●
G 5/8 -14	●			●
G 3/4 14	●			●
G 7/8 -14	●			●
G 1 -11	●			●
G 1 1/8 -11	●			●
G 1 1/4 -11	●			●
G 1 1/2 -11	●			●
G 1 3/4 -11	●			●
G 2 -11	●			●

PF-A級 サイズ Size	プラグ Plug		リング Ring	
	GPIP-A	GPWP-A	GRIR-A	GRWR-A
PF 1/8 -28	●	●	●	●
PF 1/4 -19	●	●	●	●
PF 3/8 -19	●	●	●	●
PF 1/2 -14	●	●	●	●
PF 3/4 -14	●	●	●	●
PF 1 -11	●	●	●	●

PF-B級 サイズ Size	プラグ Plug		リング Ring	
	GPIP-B	GPWP-B	GRIR-B	GRWR-B
PF 1/8 -28	●	●	●	●
PF 1/4 -19	●	●	●	●
PF 3/8 -19	●	●	●	●
PF 1/2 -14	●	●	●	●
PF 5/8 -14	●	●	●	●
PF 3/4 14	●	●	●	●
PF 7/8 -14	●	●	●	●
PF 1 -11	●	●	●	●
PF 1 1/8 -11	●	●	●	●
PF 1 1/4 -11	●	●	●	●
PF 1 1/2 -11	●	●	●	●
PF 1 3/4 -11	●	●	●	●
PF 2 -11	●	●	●	●

管用テーパねじゲージ在庫表
Stock List of Taper Pipe Thread Gauges

R サイズ Size	プラグ Plug	リング Ring
R 1/16 -28	●	●
R 1/8 -28	●	●
R 1/4 -19	●	●
R 3/8 -19	●	●
R 1/2 -14	●	●
R 3/4 -14	●	●
R 1 -11	●	●
R 1 1/4 -11	●	●
R 1 1/2 -11	●	●
R 2 -11	●	●

PT サイズ Size	プラグ Plug	リング Ring	セット Set
PT 1/16 -28	●	●	●
PT 1/8 -28	●	●	●
PT 1/4 -19	●	●	●
PT 3/8 -19	●	●	●
PT 1/2 -14	●	●	●
PT 3/4 -14	●	●	●
PT 1 -11	●	●	●
PT 1 1/4 -11	●	●	●
PT 1 1/2 -11	●	●	●
PT 2 -11	●	●	●

ANSI管用テーパねじゲージ在庫表 Stock List of ANSI Taper Pipe Thread Gauges

NPT サイズ Size	プラグ Plug	リング Ring	セット Set
NPT 1/8 -27	●	●	●
NPT 1/4 -18	●	●	●
NPT 3/8 -18	●	●	●
NPT 1/2 -14	●	●	●
NPT 3/4 -14	●	●	●
NPT 1 -11 1/2	●	●	●
NPT 1 1/4 -11 1/2	●	●	●
NPT 1 1/2 -11 1/2	●	●	●
NPT 2 -11 1/2	●	●	●

NPTF サイズ Size	プラグ Plug	リング Ring	セット Set
NPTF 1/8 -27	●	●	●
NPTF 1/4 -18	●	●	●
NPTF 3/8 -18	●	●	●
NPTF 1/2 -14	●	●	●
NPTF 3/4 -14	●	●	●
NPTF 1 -11 1/2			
NPTF 1 1/4 -11 1/2			
NPTF 1 1/2 -11 1/2			
NPTF 2 -11 1/2			

限界プラグゲージ在庫表 Stock List of Limit Plug Gauges

●・・・工作用(Production) ●・・・検査用(Inspection)

サイズ Size	H7	サイズ Size	H7	サイズ Size	H7	サイズ Size	H7	サイズ Size	H7
1.0	● ●	11.0	● ●	21.0	● ●	31.0	● ●	41.0	●
2.0	● ●	12.0	● ●	22.0	● ●	32.0	● ●	42.0	●
3.0	● ●	13.0	● ●	23.0	● ●	33.0	● ●	43.0	●
4.0	● ●	14.0	● ●	24.0	● ●	34.0	● ●	44.0	●
5.0	● ●	15.0	● ●	25.0	● ●	35.0	● ●	45.0	●
6.0	● ●	16.0	● ●	26.0	● ●	36.0	●	46.0	●
7.0	● ●	17.0	● ●	27.0	● ●	37.0	●	47.0	●
8.0	● ●	18.0	● ●	28.0	● ●	38.0	●	48.0	●
9.0	● ●	19.0	● ●	29.0	● ●	39.0	●	49.0	●
10.0	● ●	20.0	● ●	30.0	● ●	40.0	●	50.0	●

マスターリングゲージ在庫表 Stock List of Master Ring Gauges

サイズ Size	Tolerance ±0.001	サイズ Size	Tolerance ±0.00125	サイズ Size	Tolerance ±0.00125	サイズ Size	Tolerance ±0.00125	サイズ Size	Tolerance ±0.002
2.0	●	21.0	●	40.0	●	65.0	●	82.0	●
3.0	●	22.0	●	41.0	●	66.0	●	84.0	●
4.0	●	23.0	●	42.0	●	68.0	●	85.0	●
5.0	●	24.0	●	43.0	●	70.0	●	86.0	●
6.0	●	25.0	●	44.0	●	72.0	●	88.0	●
7.0	●	26.0	●	45.0	●	75.0	●	90.0	●
8.0	●	27.0	●	46.0	●	76.0	●	92.0	●
9.0	●	28.0	●	47.0	●	78.0	●	94.0	●
10.0	●	29.0	●	48.0	●	80.0	●	95.0	●
11.0	●	30.0	●	49.0	●			96.0	●
12.0	●	31.0	●	50.0	●			98.0	●
13.0	●	32.0	●	52.0	●			100.0	●
14.0	●	33.0	●	54.0	●				
15.0	●	34.0	●	55.0	●				
16.0	●	35.0	●	56.0	●				
17.0	●	36.0	●	58.0	●				
18.0	●	37.0	●	60.0	●				
19.0	●	38.0	●	62.0	●				
20.0	●	39.0	●	64.0	●				

モールステーパゲージ在庫表 Stock List of Morse Taper Gauges

サイズ Size	セット Set	プラグ Plug	リング Ring
MT No.1	●	●	●
MT No.2	●	●	●
MT No.3	●	●	●
MT No.4	●	●	●
MT No.5	●	●	●

その他のゲージ在庫表 Stock List of Gauges

サイズ Size	検査用1級 GPIIP I	検査用2級左 GPIIP II LH	標準ねじ M ST	下穴栓 WM II Plain Plug	サイズ Size	標準ねじ PF ST
M2×0.4	●	●	●	●	PF 1/8 -28	●
M2.3×0.4	●				PF 1/4 -19	●
M2.6×0.45			●		PF 3/8 -19	●
M3×0.5	●	●	●	●	PF 1/2 -14	●
M4×0.7	●	●	●	●	PF 5/8 -14	●
M5×0.8	●	●	●	●	PF 3/4 -14	●
M6×1.0	●	●	●	●		
M8×1.0			●			
M8×1.25	●	●	●	●		
M10×1.0			●			
M10×1.25			●			
M10×1.5	●	●	●	●		
M12×1.0			●			
M12×1.25			●			
M12×1.5			●			
M12×1.75			●			

メッキ前用ねじプラグゲージ +0.03 在庫表 Stock List of Thread Plug Gauges Over Size

サイズ Size	GPNP 6H+0.03	GPIP II +0.03	GPWP II +0.03
M2×0.4	●	●	●
M2.6×0.45	●	●	●
M3×0.5	●	●	●
M3.5×0.6		●	●
M4×0.7	●	●	●
M5×0.8	●	●	●
M6×1.0	●	●	●
M8×1.25	●	●	●
M10×1.25	●	●	●
M10×1.5	●	●	●
M12×1.25	●	●	●
M12×1.5	●	●	●
M12×1.75	●	●	●
M14×1.5	●	●	●
M14×2.0	●	●	●
M16×1.5	●	●	●
M16×2.0	●	●	●
M18×1.5	●	●	●
M18×2.5	●	●	●
M20×1.5	●	●	●
M20×2.5	●	●	●

三次元マスタゲージ CPG 在庫表 Stock List of Thread Hole Location Gauges

サイズ Size	CPG GP 6H	CPG GP II
M3×0.5	●	●
M4×0.7	●	●
M5×0.8	●	●
M6×1.0	●	●
M8×1.25	●	●
M10×1.0	●	●
M10×1.25	●	●
M10×1.5	●	●
M12×1.25	●	●
M12×1.5	●	●
M12×1.75	●	●
M14×1.5	●	●
M14×2.0	●	●
M16×1.5	●	●
M16×2.0	●	●
M18×1.5	●	●
M18×2.5	●	●
M20×1.5	●	●
M20×2.0	●	●
M20×2.5	●	●

目盛付ねじ深さゲージ DSG-HS、DSG 在庫表

Stock List of Thread Depth Gauges with Graduation Scale

ホルダー番号 Holder No.	ハイスペック High Spec
DSG-HS1	●
DSG-HS2	●
DSG-HS3	●
DSG-HS4	●
DSG-HS5	●

ホルダー番号 Holder No.	標準タイプ Standard
DSG-1H	●
DSG-2H	●
DSG-3H	●
DSG-4H	●
DSG-5H	●

デジタル式ねじ深さゲージ DSG-Di 在庫表

Stock List of Digital Thread Depth Gauge

ホルダー番号 Holder No.	デジタル式 Digital Type
DSG-Di 1	●
DSG-Di 2	●
DSG-Di 3	●
DSG-Di 4	●
DSG-Di 5	●

DSG-Di、HS用ねじプラグゲージ 在庫表（共用）

Stock List of Thread Plug Gauges for DSG-Di、DSG-HS (Shared)

サイズ Size	GP 6H	NP 6H	GP II	IP II	WP II
M2 × 0.4	●	●	●	●	●
M3 × 0.5	●	●	●	●	●
M4 × 0.7	●	●	●	●	●
M5 × 0.8	●	●	●	●	●
M6 × 1.0	●	●	●	●	●
M8 × 1.25	●	●	●	●	●
M10 × 1.0	●	●	●	●	●
M10 × 1.25	●	●	●	●	●
M10 × 1.5	●	●	●	●	●
M12 × 1.25	●	●	●	●	●
M12 × 1.5	●	●	●	●	●
M12 × 1.75	●	●	●	●	●
M14 × 1.5	●	●	●	●	●
M14 × 2.0	●	●	●	●	●

空気マイクロメータ 在庫表

Stock List of Air Micrometer

デジタル式 Digital Type	ad-LF
10 μm Range	●
20 μm Range	●
50 μm Range	●
100 μm Range	●
200 μm Range	●

流量式 Flow Type	AIR GIRL II
AIR GIRL II 1000	●
AIR GIRL II 2000	●
AIR GIRL II 5000	●
AIR GIRL II 10000	●

デジタル式 Digital Type	ad-L8
20~200 μm Range	●